

Technical Data Sheet

PP-121 PRIMER BLACK

Page 1/1

created on : 10.February.2012 ; Park Byeong Sik

TECHNICAL INFORMATION	
Color	: Black
Gloss	: 4.0 ± 0.5 (60° Geometry)
Supply viscosity	: 50.5 ± 3 KU (stomer, 25°C)
SG wet	: 0.925 ± 0.02 kg/ℓ
Weight solids	: 12.9 ± 1%
Film thickness dry	: 10 ~ 15 μm DFT
Rec. coating system	: One coat
Shelf life	: 6 months

The above data does not represent a specification

APPLICATION TIPS	
Before using	: stir well
Substrate	: PPF, PP+PE
Pre treatment	: Cleaning with IPA
Application method	: Air assisted spraying
Thinner	: 88-02 thinner or 88-03 thinner
Hardener	: -
Mixing ratio	: 100/-/40~60 w/w (subject/hardener/thinner)
Application viscosity	: 13 ± 1 sec (F/cup#4, 20°C)
Pot life	: -
Flash off	: 10 mins × RT
Curing schedule	: Wet on wet or 10mins×85±5°C Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

This information is based on tests and research carried out by ANICK.Ltd and was believed to be correct at the time this product sheet was printed but is subject to revision as additional knowledge and experience are gained. Neither ANICK nor any of its subsidiary or associated companies makes any guarantee as to results or otherwise assumes any liability or obligation whatsoever in connection with this information. This product sheet shall not create or form part of any contract between ANICK or any of its subsidiary or associated companies and any other person ; nor is it licence to operate under or intended to enable or induce infringement of any existing patent or other industrial property right.

Akzo Nobel Industrial Coatings Korea., Ltd. 629-3, Sunggok, Danwon, Ansan, Kyunggi, Korea. 425-833

Tel :+82-31- 490-4500, Fax : +82-31- 494-6935