

# Technical Data Sheet

**AkzoNobel**

RESOTHANE-HT#200(TX-F) 4X(LFA)

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TECHNICAL INFORMATION	
Type	: BTX-Free solvent-borne <span>✓</span>
Color	: BLACK
Gloss	: 3.6±0.2 (60° Geometry)
Supply viscosity	: 61±3 KU (stomer , 25℃)
SG wet	: 0.975±0.03 kg/ℓ
Weight solids	: 33.5±2 %
Film thickness dry	: 20~25μm DFT
Shelf life	: 12 months
Rec. coating system	: One coat

The above data does not represent a specification

APPLICATION TIPS	
Before using	: stir well
Substrate	: ABS,PC+ABS
Pre treatment	: Cleaning with IPA
Application method	: Air assisted spraying
Thinner	: A/T#570(TX-F) thinner
Hardener	: POLY HARD TX-F
Mixing ratio	: 100/16 /50 ~ 60 w/w (subject/hardener/thinner)
Application viscosity	: 13~15 sec (F/cup#4, 20℃)
Pot life	: 4 hrs
Flash off	: 5~10 mins × RT
Curing schedule	: Over 30mins× 75±5℃ Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

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