

TEST REPORT

APPLICANT : Akzonobel Industrial Coatings Korea Ltd.

ADDRESS : 705, Hae-an-ro, Sangnok-gu,
Ansan-si, Gyeonggi-do, Korea

PAGE: 1 of 9

REPORT NO. RT23R-S3930-004-E

DATE: Jun. 26, 2023

SAMPLE DESCRIPTION : The following submitted sample(s) said to be:-

NAME/TYPE OF PRODUCT : POLY HARD TA-40

SAMPLE ID NO. : RT23R-S3930-004

ITEM NO. : ACE POLY HARD TA-40, ACE POLY HARD UX-TA40

MANUFACTURER/VENDOR : Akzonobel Industrial Coatings Korea Ltd.

SAMPLE RECEIVED : Jun. 22, 2023

TESTING DATE : Jun. 22, 2023 ~ Jun. 26, 2023

TEST METHOD(S) : Please see the following page(s).

TEST RESULT(S) : Please see the following page(s).

* Note 1 : The test results presented in this report refer only to the object tested.

* Note 2 : This report shall not be reproduced except in full without the written approval of the testing laboratory.

* Note 3 : The item no. is assigned by client and indicated according to their requirement and guarantee letter.

Approved by,



Jade Jang / Lab. Technical Manager

Authorized by,



Bo Park / Lab. General Manager



Authenticity check

Intertek Testing Services Korea Ltd.

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PAGE: 2 of 6
DATE: Jun. 26, 2023

SAMPLE ID NO. : RT23R-S3930-004

SAMPLE DESCRIPTION : POLY HARD TA-40

TEST ITEM	UNIT	TEST METHOD	MDL	RESULT
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 Edition 1.0 : 2013, by acid digestion and determined by ICP-OES	0.5	N.D.
Lead (Pb)	mg/kg		5	N.D.
Mercury (Hg)	mg/kg	With reference to IEC 62321-4 : 2013/AMD1 : 2017, by acid digestion and determined by ICP-OES	2	N.D.
Hexavalent Chromium (Cr ⁶⁺)	mg/kg	With reference to IEC 62321-7-2 Edition 1.0 : 2017, by alkaline/toluene digestion and determined by UV-VIS Spectrophotometer	8	N.D.
Polybrominated Biphenyl (PBBs)				
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6 Edition 1.0 : 2015, by solvent extraction and determined by GC/MS	5	N.D.
Dibromobiphenyl	mg/kg		5	N.D.
Tribromobiphenyl	mg/kg		5	N.D.
Tetrabromobiphenyl	mg/kg		5	N.D.
Pentabromobiphenyl	mg/kg		5	N.D.
Hexabromobiphenyl	mg/kg		5	N.D.
Heptabromobiphenyl	mg/kg		5	N.D.
Octabromobiphenyl	mg/kg		5	N.D.
Nonabromobiphenyl	mg/kg		5	N.D.
Decabromobiphenyl	mg/kg		5	N.D.
Polybrominated Diphenyl Ether (PBDEs)				
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6 Edition 1.0 : 2015, by solvent extraction and determined by GC/MS	5	N.D.
Dibromodiphenyl ether	mg/kg		5	N.D.
Tribromodiphenyl ether	mg/kg		5	N.D.
Tetrabromodiphenyl ether	mg/kg		5	N.D.
Pentabromodiphenyl ether	mg/kg		5	N.D.
Hexabromodiphenyl ether	mg/kg		5	N.D.
Heptabromodiphenyl ether	mg/kg		5	N.D.
Octabromodiphenyl ether	mg/kg		5	N.D.
Nonabromodiphenyl ether	mg/kg		5	N.D.
Decabromodiphenyl ether	mg/kg		5	N.D.

Tested by : Jooyeon Lee, Chano Kim, Hayan Park

Notes : mg/kg = ppm = parts per million
< = Less than
N.D. = Not detected (<MDL)
MDL = Method detection limit

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PAGE: 3 of 6
DATE: Jun. 26, 2023

SAMPLE ID NO. : RT23R-S3930-004

SAMPLE DESCRIPTION : POLY HARD TA-40

TEST ITEM	UNIT	TEST METHOD	MDL	RESULT
Bromine (Br)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Chlorine (Cl)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	90
Antimony (Sb)	mg/kg	With reference to US EPA 3052, by acid digestion and determined by ICP-OES	2	N.D.

Tested by : Chano Kim, Jooyeon Lee

Notes : mg/kg = ppm = parts per million
< = Less than
N.D. = Not detected (<MDL)
MDL = Method detection limit

* View of sample as received;-



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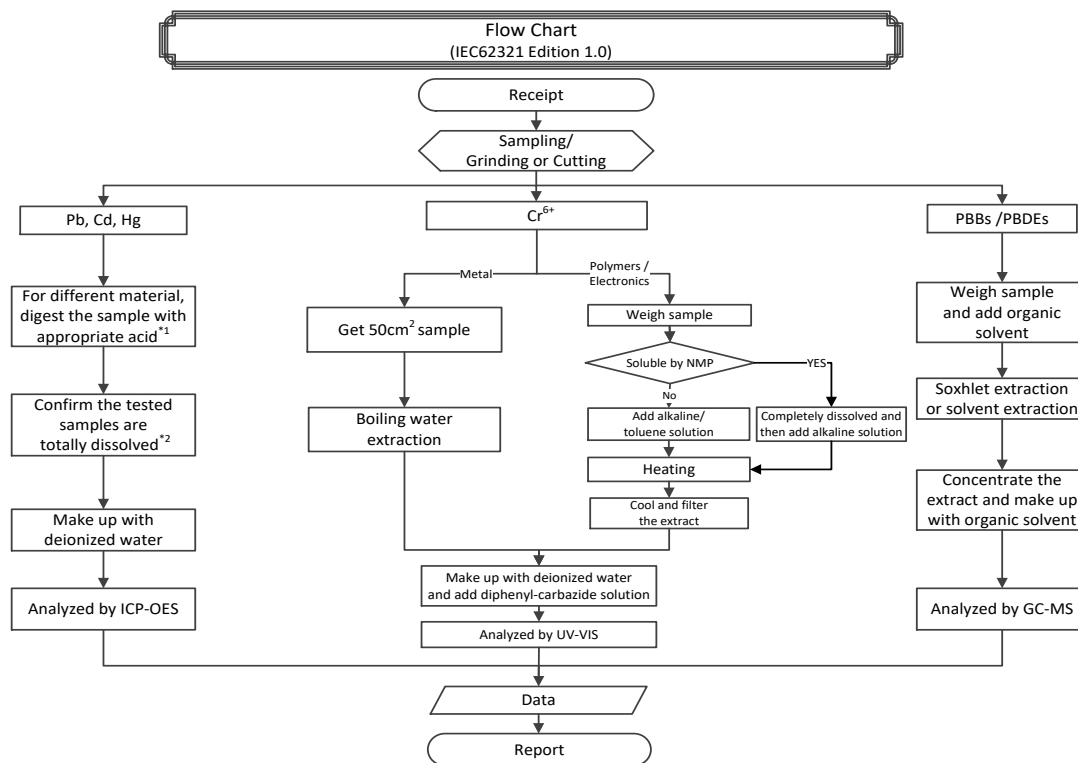
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SAMPLE ID NO. : RT23R-S3930-004

SAMPLE DESCRIPTION : POLY HARD TA-40



Remarks :

*1 : List of appropriate acid :

Material	Acid added for digestion
Polymers	HNO ₃ , HCl, HF, H ₂ O ₂ , H ₃ BO ₃
Metals	HNO ₃ , HCl, HF
Electronics	HNO ₃ , HCl, H ₂ O ₂ , HBF ₄

*2 : The samples were dissolved totally by pre-conditioning method according to above flow chart.

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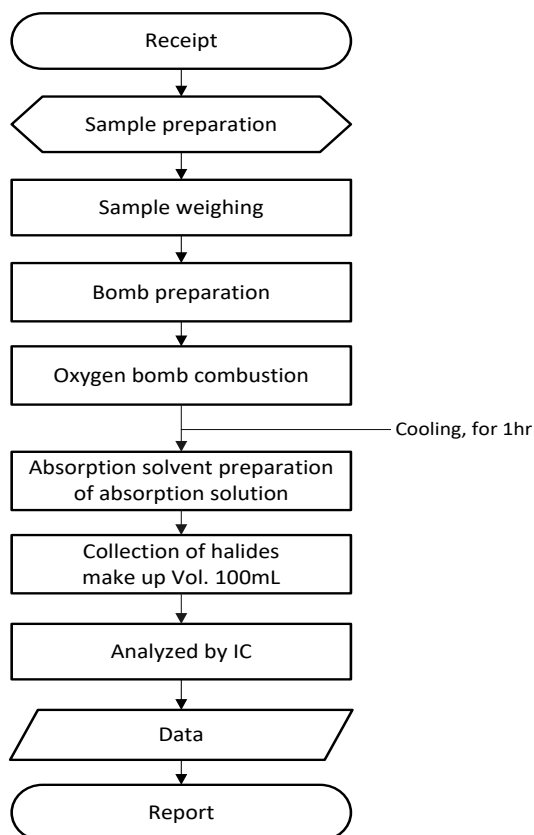
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Flow Chart (EN14582)



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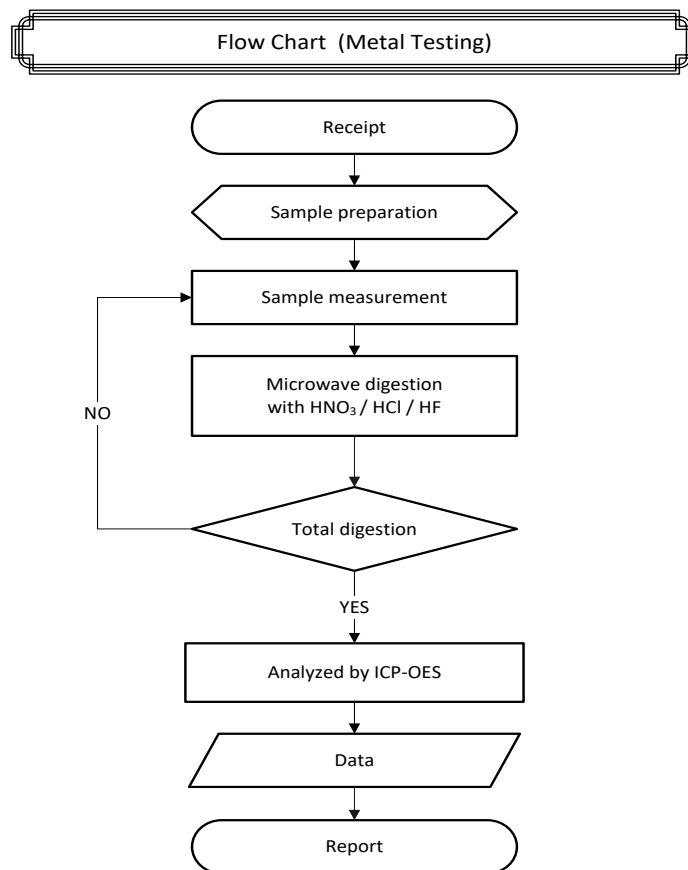
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SAMPLE ID NO. : RT23R-S3930-004

SAMPLE DESCRIPTION : POLY HARD TA-40



** Remarks : The samples were dissolved totally by pre-conditioning method according to above flow chart.

***** End of Report *****

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