

SENOSOFT SF-10(R) MAMMOTH BLACK(TESLA)

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TECHNICAL INFORMATION	
Color	: Black
Gloss	: 4.7±0.2 (60° Geometry)
Supply viscosity	: 68.4±3 KU (stomer , 25℃)
SG wet	: 0.97±0.03 kg/ℓ
Weight solids	: 48.5±3 %
Film thickness dry	: 30~40 μm DFT
Rec. coating system	: one coat
Shelf life	: 6 months

The above data does not represent a specification

APPLICATION TIPS	
Before using	: stir well
Substrate	: PP-T300 PRIMER CLEAR
Pre treatment	: -
Application method	: Air assisted spraying
Thinner	: A/T#570(TX-F) thinner
Hardener	: Poly Hard TX-F
Mixing ratio	: 100 / 20 / 50~60 w/w (subject/hardener/thinner)
Application viscosity	: 15 ~ 17 sec (F/cup#4, 25℃)
Pot life	: 2 hrs
Flash off	: 5~10 mins × RT
Curing schedule	: Over 30min × 85±5℃ Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

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