

# Technical Data Sheet

## RESOTHANE-HT#200(TX-F) 4X

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TECHNICAL INFORMATION	
Color	: Black
Gloss	: 3.6 ± 0.2 (60° Geometry)
Supply viscosity	: 58 ± 3 KU (stomer , 20℃)
SG wet	: 0.975 ± 0.02 kg/ℓ
Weight solids	: 33.5 ± 2%
Film thickness dry	: 20 ~ 25 μm DFT
Rec. coating system	: One coat
Shelf life	: 6 months

The above data does not represent a specification

APPLICATION TIPS	
Before using	: stir well
Substrate	: ABS, PC+ABS
Pre treatment	: Cleaning with IPA
Application method	: Air assisted spraying
Thinner	: A/T#570(TX-F) thinner
Hardner	: Poly Hard TX-F
Mixing ratio	: 100 / 16 / 50~60 w/w (subject/hardener/thinner)
Application viscosity	: 14 ± 1 sec (F/cup#4, 20℃)
Pot life	: 4 hrs
Flash off	: 10 min × RT
Curing schedule	: Over 30min × 75±5℃ Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

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