

RESOTHANE-HT#500(TX-F) RDR

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created on : 29. June.2018 ; KIM, DaeSeong

TECHNICAL INFORMATION

| | | |
|---------------------|------------------------------|-------------------------------------|
| Type | : BTX-Free solvent-borne | <input checked="" type="checkbox"/> |
| Color | : SILVER | |
| Gloss | : 40.8 ~ 45.2 (60° Geometry) | |
| Supply viscosity | : 54±3 KU (stomer , 25°C) | |
| SG wet | : 0.97±0.03 kg/ℓ | |
| Weight solids | : 29.3±2 % | |
| Film thickness dry | : 18±3 μm DFT | |
| Shelf life | : 6 months | |
| Rec. coating system | : One coat | |

The above data does not represent a specification

APPLICATION TIPS

| | |
|-----------------------|--|
| Before using | : stir well |
| Substrate | : ABS,PC+ABS |
| Pre treatment | : Cleaning with IPA |
| Application method | : Air assisted spraying |
| Thinner | : A/T#570(TX-F) thinner |
| Hardener | : POLY HARD TX-F |
| Mixing ratio | : 100/12 /70 ~ 80 w/w (subject/hardener/thinner) |
| Application viscosity | : 12~14 sec (F/cup#4, 20°C) |
| Pot life | : 4 hrs |
| Flash off | : 5~10 mins × RT |
| Curing schedule | : Over 30mins× 75±5°C Object temperature |
| Disposal | : Do not allow into drains or watercourse |

This data sheet represents the actual status of the development and substitutes all previous.

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