

# Technical Data Sheet

**AkzoNobel**

RESOTHANE-HT#500(TX-F) RDR

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TECHNICAL INFORMATION	
Type	: BTX-Free solvent-borne <span>✓</span>
Color	: SILVER
Gloss	: 40.8 ~ 45.2 (60° Geometry)
Supply viscosity	: 54±3 KU (stomer, 25℃)
SG wet	: 0.97±0.03 kg/ℓ
Weight solids	: 29.3±2 %
Film thickness dry	: 18±3 μm DFT
Shelf life	: 6 months
Rec. coating system	: One coat

The above data does not represent a specification

APPLICATION TIPS	
Before using	: stir well
Substrate	: ABS,PC+ABS
Pre treatment	: Cleaning with IPA
Application method	: Air assisted spraying
Thinner	: A/T#570(TX-F) thinner
Hardener	: POLY HARD TX-F
Mixing ratio	: 100/12/70 ~ 80 w/w (subject/hardener/thinner)
Application viscosity	: 12~14 sec (F/cup#4, 20℃)
Pot life	: 4 hrs
Flash off	: 5~10 mins × RT
Curing schedule	: Over 30mins× 75±5℃ Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

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