

RESOTHANE-HT#500(TX-F) UU5

created on : 04. JUNE.2015 ; Bang, Sahyeon

TECHNICAL INFORMATION	
Name	RESOTHANE-HT#500(TX-F) UU5
Color	BLACK METAL
Gloss	44.0 ± 2.0 (60° Geometry)
Supply viscosity	65.0 ± 3 KU (stomer , 20℃)
SG wet	0.96 ± 0.03 kg/ℓ
Weight solids	28.2 ± 2%
Film thickness dry	15 ~ 21 μm DFT
Rec. coating system	Top coat
Shelf life	6 months

The above data does not represent a specification

APPLICATION TIPS	
Before using	stir well
Substrate	ABS, PCABS
Pre treatment	Cleaning with IPA
Application method	Air assisted spraying
Thinner	A/T#570(TX-F) Thinner
Hardener	Poly Hard TX-F
Mixing ratio	100 / 12 / 80 ~ 100 [Paint/Hardener/Thinner]
Application viscosity	13 ± 1 sec (F/cup#4, 20℃)
Pot life	4 hrs
Flash off	10 min × RT
Curing schedule	: Over 30mins× 75±5℃ Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

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