

Technical Data Sheet

RESOTHANE-HT#200 RYN

Page 1/1

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| TECHNICAL INFORMATION | |
|-----------------------|----------------------------|
| Color | : Black |
| Gloss | : 1.7 ± 0.1 (60° Geometry) |
| Supply viscosity | : 62 ± 3 KU (stomer, 20°C) |
| SG wet | : 1.02 ± 0.03 kg/ℓ |
| Weight solids | : 41 ± 2% |
| Film thickness dry | : 20 ~ 30 μm DFT |
| Rec. coating system | : One coat |
| Shelf life | : 6 months |

The above data does not represent a specification

| APPLICATION TIPS | |
|-----------------------|---|
| Before using | : stir well |
| Substrate | : ABS, PC+ABS |
| Pre treatment | : Cleaning with IPA |
| Application method | : Air assisted spraying |
| Thinner | : A/T#570-2 thinner |
| Hardner | : Poly Hard BA-40 |
| Mixing ratio | : 100 / 16 / 30~50 w/w (subject/hardener/thinner) |
| Application viscosity | : 14 ± 1 sec (F/cup#4, 20°C) |
| Pot life | : 4 hrs |
| Flash off | : 10 mins × RT |
| Curing schedule | : Over 30mins × 75±5°C Object temperature |
| Disposal | : Do not allow into drains or watercourse |
| SVR | : 27 ~ 36.4 (Subjet + Hardener) |
| Theory coverage | : 13.5 ~ 17.3m'ℓ (Subjet + Hardener) |

This data sheet represents the actual status of the development and substitutes all previous.

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