

RESOTHANE-HT#500 PD5(VF)

Page 1/1

created on : 04.March.2015 ; Kim, DaeSeong

TECHNICAL INFORMATION		
Color	BLACK PEARL	
Gloss	11.5 ± 0.6 (60° Geometry)	
Supply viscosity	58.0±3 KU (stomer , 20℃)	
SG wet	0.985±0.03 kg/ℓ	
Weight solids	36.0 ± 2%	
Film thickness dry	18 ± 3μm DFT	
Rec. coating system	one coat	
Shelf life	6 months	

The above data does not represent a specification

APPLICATION TIPS		
Before using	stir well	
Substrate	ABS, PC+ABS	
Pre treatment	Cleaning with IPA	
Application method	Air assisted spraying	
Thinner	A/T#570-2 Thinner	
Hardener	Poly Hard NC-37	
Mixing ratio	100 / 10 / 80~100 [Paint / Hardener / Thinner]	
Application viscosity	12 ± 1 sec (F/cup#4, 20℃)	
Pot life	4 hrs	
Flash off	10 min × RT	
Curing schedule	Over 30min × 75±5℃ Object temperature	
Disposal	: Do not allow into drains or watercourse	

This data sheet represents the actual status of the development and substitutes all previous.

This information is based on tests and research carried out by ANICK Ltd. and was believed to be correct at the time this product sheet was printed but is subject to revision as additional knowledge and experience are gained. Neither ANICK nor any of its subsidiary or associated companies makes any guarantee as to results or otherwise assumes any liability or obligation whatsoever in connection with this information. This product sheet shall not create or form part of any contract between ANICK or any of its subsidiary or associated companies and any other person ; nor is it licence to operate under or intended to enable or induce infringement of any existing patent or other industrial property right.