

RESOTHANE-HT#500 PD5

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TECHNICAL INFORMATION		
Color	BLACK PEARL	
Gloss	13.5 ± 0.7 (60° Geometry)	
Supply viscosity	58.0±3 KU (stomer , 20℃)	
SG wet	0.986±0.03 kg/ℓ	
Weight solids	36.0 ± 2%	
Film thickness dry	18 ± 3μm DFT	
Rec. coating system	one coat	
Shelf life	6 months	

The above data does not represent a specification

APPLICATION TIPS		
Before using	stir well	
Substrate	ABS, PC+ABS	
Pre treatment	Cleaning with IPA	
Application method	Air assisted spraying	
Thinner	A/T#570-2 Thinner	
Hardener	Poly Hard NC-37	
Mixing ratio	100 / 10 / 70~90 [Paint / Hardener / Thinner]	
Application viscosity	12 ± 1 sec (F/cup#4, 20℃)	
Pot life	4 hrs	
Flash off	10 min × RT	
Curing schedule	Over 30min × 75±5℃ Object temperature	
Disposal	: Do not allow into drains or watercourse	

This data sheet represents the actual status of the development and substitutes all previous.

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