

# Technical Data Sheet

## SENOSOFT SF-10 4X(YFA)

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### TECHNICAL INFORMATION

Color	: Black
Gloss	: 1.4 ± 0.1 (60° Geometry)
Supply viscosity	: 58.3 ± 3 KU (stomer, 20°C)
SG wet	: 1.030 ± 0.03 kg/ℓ
Weight solids	: 50 ± 3%
Film thickness dry	: 30 ~ 40 μm DFT
Rec. coating system	: Two coat(Primer+Top)
Shelf life	: 6 months

The above data does not represent a specification

### APPLICATION TIPS

Before using	: stir well
Substrate	: ABS, PC+ABS
Pre treatment	: Cleaning with IPA
Application method	: Air assisted spraying
Thinner	: SF#300 thinner
Hardner	: Poly Hard NC-37
Mixing ratio	: 100 / 25 / 20~30 w/w (subject/hardener/thinner)
Application viscosity	: 15 ~ 18 sec (F/cup#4, 20°C)
Pot life	: 1 hrs
Flash off	: 10 min × RT
Curing schedule	: Over 30min × 85±5°C Object temperature
Disposal	: Do not allow into drains or watercourse
SVR	: 41.6 ~ 49.6
Theory coverage	: 13.87 ~ 16.53 m <sup>2</sup> /ℓ

This data sheet represents the actual status of the development and substitutes all previous.

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