

Technical Data Sheet

AkzoNobel

TX-F PRIMER PP DARK GRAY(NKU) + RESOTHANE-HT#200(TX-F) TRY(LFA)

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TECHNICAL INFORMATION		
Color	GRAY	BLACK
Gloss	1.6 ± 0.1 (60° Geometry)	2.8 ± 0.1 (60° Geometry)
Supply viscosity	46.2 ± 3 KU (stomer, 20°C)	59.0 ± 3 KU (stomer, 20°C)
SG wet	0.92 ± 0.03 kg/ℓ	1.02 ± 0.03 kg/ℓ
Weight solids	18.3 ± 1%	38.8 ± 2%
Film thickness dry	8 ~ 12 μm DFT	20 ~ 25 μm DFT
Rec. coating system	Base coat	Top coat
Shelf life	6 months	6 months

The above data does not represent a specification

APPLICATION TIPS		
Before using	stir well	
Substrate	PPF	TX-F PRIMER PP DARK GRAY(NKU)
Pre treatment	Cleaning with IPA	-
Application method	Air assisted spraying	
Thinner	A/T#700 DF Thinner	A/T#570(TX-F) Thinner
Hardener	-	Poly Hard TX-F
Mixing ratio	100 / - / 30 ~ 40 [Paint / Hardener / Thinner]	100 / 16 / 40 ~ 50 [Paint / Hardener / Thinner]
Application viscosity	12 ~ 13 sec (F/cup#4, 20°C)	14 ± 1 sec (F/cup#4, 20°C)
Pot life	- hrs	4 hrs
Flash off	10 min × RT	10 min × RT
Curing schedule	Wet on wet	Over 30min × 75±5°C Object temperature
Disposal	: Do not allow into drains or watercourse	

This data sheet represents the actual status of the development and substitutes all previous.

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