

TX-F PRIMER PP M/GRAY + RESOTHANE-HT#800(TX-F) SSH

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TECHNICAL INFORMATION		
Color	Gray	Metallic
Gloss	1.6 ± 0.2 (60° Geometry)	89 ± 4.5 (60° Geometry)
Supply viscosity	46.2 ± 3 KU (stomer, 20°C)	55 ± 3 KU (stomer, 20°C)
SG wet	0.92 ± 0.03 kg/ℓ	0.93 ± 0.03 kg/ℓ
Weight solids	18.3 ± 1%	22.3 ± 2%
Film thickness dry	8 ~ 12 μm DFT	12 ~ 18 μm DFT
Rec. coating system	Base coat	Top coat
Shelf life	12 months	9 months

The above data does not represent a specification

APPLICATION TIPS		
Before using	stir well	
Substrate	PP, PPF	TX-F PRIMER PP M/GRAY
Pre treatment	Cleaning with IPA	-
Application method	Air assisted spraying	
Thinner	A/T#700 DF Thinner	A/T#800(TX-F) Thinner
Hardener	-	Poly Hard MF-50(TX-F)
Mixing ratio	100 / 30~40 w/w(sub/thin)	100 / 10 / 80~100 w/w(sub/hard/thin)
Application viscosity	12 ~ 13 sec (F/cup#4, 20°C)	11 ~ 12 sec (F/cup#4, 20°C)
Pot life	-	4 hrs
Flash off	10 min × RT	10 min × RT
Curing schedule	WET ON WET	Over 30min × 80±5°C Object temperature
Disposal	: Do not allow into drains or watercourse	

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