

Technical Data Sheet

RESOTHANE-SPZ#600 PIANO BLACK(BASE) + TAN TAN CLEAR 2(AUTO)

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TECHNICAL INFORMATION		
Color	Black	Clear
Gloss		90 ~ 95 (60° Geometry)
Supply viscosity	51.2 ± 3 KU (stomer , 20℃)	57 ± 3 KU (stomer , 20℃)
SG wet	0.951 ± 0.02 kg/ℓ	0.992 ± 0.02 kg/ℓ
Weight solids	28.8 ± 2%	48.5 ± 2%
Film thickness dry	20 ± 3 μm DFT	30 ± 3 μm DFT
Rec. coating system	: Two coat	
Shelf life	: 6 months	

The above data does not represent a specification

APPLICATION TIPS		
Before using	stir well	stir well
Substrate	ABS, PC+ABS	Substrate was coated by base coating.
Pre treatment	Cleaning with IPA	Air blowing
Application method	Air assisted spraying	Air assisted spraying
Thinner	A/T#700 VM thinner	
Hardener	Poly Hard TX-F	Poly Hard TA-40
Mixing ratio	100 / 20 / 20~40	100 / 100 / -
Application viscosity	14 ± 1 sec (F/cup#4, 20℃)	14 ± 1 sec (F/cup#4, 20℃)
Pot life	3 hrs	3 hrs
Flash off	5 min × RT	5 min × RT
Curing schedule	: Over 30min × 85±5℃ Object temperature	
Disposal	: Do not allow into drains or watercourse	

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