

# Technical Data Sheet

## RESOTHANE-HT#200(TX-F) VA(XMA)

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TECHNICAL INFORMATION		
Name	MICRON 3000-1(P) BLACK	HT#200(TX-F) VA(XMA)
Color	Black	Black
Gloss	- (60° Geometry)	2.1 ± 0.1 (60° Geometry)
Supply viscosity	48.0 ± 3 KU (stomer, 20°C)	57.3 ± 3 KU (stomer, 20°C)
SG wet	0.952 ± 0.05 kg/ℓ	0.99 ± 0.03 kg/ℓ
Weight solids	27.0 ± 2%	39.0 ± 2%
Film thickness dry	15 ~ 20 μm DFT	20 ~ 25 μm DFT
Rec. coating system	Base coat	Top coat
Shelf life	6 months	6 months

The above data does not represent a specification

APPLICATION TIPS		
Before using	stir well	
Substrate	PPF	MICRON#3000-1(P) BLACK
Pre treatment	Cleaning with IPA	
Application method	Air assisted spraying	
Thinner	88-02 thinner	A/T#570(TX-F) thinner
Hardener	Poly Hard MR	Poly Hard TX-F
Mixing ratio	100 / 50 / 40~50	100 / 16 / 30~50
Application viscosity	13 ± 1 sec (F/cup#4, 20°C)	14 ± 1 sec (F/cup#4, 20°C)
Pot life	12 hrs	4 hrs
Flash off	10 min × RT	10 min × RT
Curing schedule	: Over 30min × 75±5°C Object temperature	
Disposal	: Do not allow into drains or watercourse	

This data sheet represents the actual status of the development and substitutes all previous.

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