

Technical Data Sheet

RESOTHANE-HT#500 RA5(UD)

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TECHNICAL INFORMATION	
Name	HT#500 RA5(UD)
Color	Dark Gray Metal
Gloss	41 ± 2 (60° Geometry)
Supply viscosity	57 ± 3 KU (stomer, 20°C)
SG wet	0.97 ± 0.03 kg/ℓ
Weight solids	32 ± 2%
Film thickness dry	15 ~ 23 μm DFT
Rec. coating system	1 coat
Shelf life	6 months

The above data does not represent a specification

APPLICATION TIPS	
Before using	stir well
Substrate	ABS, PC+ABS
Pre treatment	Cleaning with IPA
Application method	Air assisted spraying
Thinner	A/T#570-2 thinner
Hardener	Poly Hard NC-37
Mixing ratio	100 / 10 / 70~90
Application viscosity	13 ± 1 sec (F/cup#4, 20°C)
Pot life	4 hrs
Flash off	10 min × RT
Curing schedule	: Over 30min × 75±5°C Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

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