

Technical Data Sheet

RESOTHANE-HT#200 (TX-F) VA

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TECHNICAL INFORMATION	
Color	: BLACK
Gloss	: 2.4 ± 0.1 (60° Geometry)
Supply viscosity	: 58.4 ± 4 KU (stomer , 20°C)
SG wet	: 1.00± 0.03 kg/ℓ
Weight solids	: 39.8 ± 3 %
Film thickness dry	: 20 ~ 30 μm DFT
Rec. coating system	: One coat
Shelf life	: 6 months

The above data does not represent a specification

APPLICATION TIPS	
Before using	: stir well
Substrate	: ABS, PCABS
Pre treatment	: Cleaning with IPA
Application method	: Air assisted spraying
Thinner	: A/T#570(TX-F) thinner
Hardner	: Poly Hard TX-F
Mixing ratio	: 100 / 16 /35~45 w/w (subject/hardener/thinner)
Application viscosity	: 14 ± 1 sec (F/cup#4, 20°C)
Pot life	: 4 hrs
Flash off	: 10 mins × RT
Curing schedule	: Over 30mins× 75±5°C Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

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