

# Technical Data Sheet

## RESOTHANE-PP#505 VYF

Page 1/1

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TECHNICAL INFORMATION	
Color	: Beige
Gloss	: 2.1 ± 0.1 (60° Geometry)
Supply viscosity	: 66.1 ± 3 KU (stomer, 20°C)
SG wet	: 1.01 ± 0.03 kg/ℓ
Weight solids	: 42.6 ± 4%
Film thickness dry	: 20 ~ 25 μm DFT
Rec. coating system	: One coat
Shelf life	: 6 months

The above data does not represent a specification

APPLICATION TIPS	
Before using	: stir well
Substrate	: PP,PPF
Pre treatment	: Cleaning with IPA
Application method	: Air assisted spraying
Thinner	: A/T#505 thinner
Hardner	: Poly Hard H
Mixing ratio	: 100 / 8 / 60~80 w/w (subject/hardener/thinner)
Application viscosity	: 13 ~15 sec (F/cup#4, 20°C)
Pot life	: 4 hrs
Flash off	: 10 min × RT
Curing schedule	: Over 30min × 75±5°C Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

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