

# Technical Data Sheet

## SENOSOFT SF-10(G) JET BLACK(GSUV)\_23P

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TECHNICAL INFORMATION		
Product Name	A/T#3300#23 PRIMER BLACK	SENOSOFT SF-10(G) JET BLACK(V300)
Color	: Black	: Black
Gloss	: 5.7 ± 0.2 (60° Geometry)	: 1.7 ± 0.2 (60° Geometry)
Supply viscosity	: 88 ± 2 KU (stomer, 20℃)	: 61 ± 5 KU (stomer, 20℃)
SG wet	: 1.00 ± 0.05 kg/ℓ	: 1.04 ± 0.05 kg/ℓ
Weight solids	: 48 ± 2 %	: 54 ± 4 %
Film thickness dry	: 15 ~ 20 μm DFT	: 50 ± 5 μm DFT
Rec. coating system	: One coat	: Two coat
Shelf life	: 6 months	: 6 months

The above data does not represent a specification

APPLICATION TIPS		
Before using	: stir well	
Substrate	: ABS, PC+ABS	: A/T#3300#23 PRIMER BLACK
Pre treatment	: Cleaning with IPA	
Application method	: Air assisted spraying	
Thinner	: A/T#570-2 thinner	: SF#300 thinner
Hardner	: Poly Hard PM	: Poly Hard NC-37
Mixing ratio	: 100 / 20 / 80~90 w/w (subject/hardener/thinner)	: 100 / 25 / 25~35 w/w (subject/hardener/thinner)
Application viscosity	: 13 ~ 15 sec (F/cup#4, 20℃)	: 15 ~ 18 sec (F/cup#4, 20℃)
Pot life	: 5 hrs	: 1 hrs
Flash off	: 5~10 mins × RT	
Curing schedule	: Wet On Wet	: Over 30mins× 85±5℃ Object temperature
Disposal	: Do not allow into drains or watercourse	

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