

Technical Data Sheet

A/T#3300 #23 PRIMER METALLIC

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TECHNICAL INFORMATION	
Color	: Light Gray Metallic
Gloss	: 43 ± 2 (60° Geometry)
Supply viscosity	: 52.5 ± 4 KU (stomer, 20°C)
SG wet	: 0.95 ± 0.05 kg/ℓ
Weight solids	: 30.5 ± 4%
Film thickness dry	: 15 ~ 20 μm DFT
Rec. coating system	: One coat
Shelf life	: 6 months

The above data does not represent a specification

APPLICATION TIPS	
Before using	: stir well
Substrate	: ABS, PC+ABS
Pre treatment	: Cleaning with IPA
Application method	: Air assisted spraying
Thinner	: A/T#570-2 thinner
Hardner	: Poly Hard PM
Mixing ratio	: 100 / 20 / 20~40 w/w (subject/hardener/thinner)
Application viscosity	: 13 ± 1 sec (F/cup#4, 20°C)
Pot life	: 4 hrs
Flash off	: 10 mins × RT
Curing schedule	: Over 30mins × 75±5°C Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

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