

RESOTHANE-SPZ#600 PC BLACK + RESOTHANE-HT#200(TX-F) NNB(M)

Page 1/1

created on : 25. August. 2017 ; Park, JiHoon

TECHNICAL INFORMATION		
Type	solvent-borne <input type="checkbox"/>	BTX-Free solvent-borne <input checked="" type="checkbox"/>
Color	BLACK	BLACK
Gloss	1.4±0.2 (60° Geometry)	2.2±0.1 (60° Geometry)
Supply viscosity	59±3 KU (stomer, 25°C)	59±3 KU (stomer, 25°C)
SG wet	1.02±0.03 kg/ℓ	0.98±0.03 kg/ℓ
Weight solids	40±2 %	37.5±2 %
Film thickness dry	20±2 μm DFT	20~25 μm DFT
Shelf life	6 months	9months
Rec. coating system	Base coat	Top coat

The above data does not represent a specification

APPLICATION TIPS		
Before using	stir well	stir well
Substrate	PC	RESOTHANE-SPZ#600 PC BLACK
Pre treatment	Cleaning with IPA	-
Application method	Air assisted spraying	Air assisted spraying
Thinner	A/T#1000 thinner	A/T#570(TX-F) thinner
Hardener	POLY HARD BA-40	Poly Hard TX-F
Mixing ratio	100/20/30~40 w/w(subject/hardener/thinner)	100/16/40~60w/w(subject/hardener/thinner)
Application viscosity	13 ~ 15 sec (F/cup#4, 20°C)	13 ~ 15 sec (F/cup#4, 20°C)
Pot life	4 hrs	4 hrs
Flash off	5~10 min × RT (Wet on wet)	5~10 min × RT
Curing schedule	: Over 30min × 75±5°C Object temperature	
Disposal	: Do not allow into drains or watercourse	

This data sheet represents the actual status of the development and substitutes all previous.

This information is based on tests and research carried out by ANICK.Ltd and was believed to be correct at the time this product sheet was printed but is subject to revision as additional knowledge and experience are gained. Neither ANICK nor any of its subsidiary or associated companies makes any guarantee as to results or otherwise assumes any liability or obligation whatsoever in connection with this information. This product sheet shall not create or form part of any contract between ANICK or any of its subsidiary or associated companies and any other person ; nor is it licence to operate under or intended to enable or induce infringement of any existing patent or other industrial property right.

AkzoNobel Industrial Coatings Korea.,Ltd. 11, Byeolmang-ro 459beon-gil, Danwon-gu, Ansan-si,
Kyunggi-do, Korea. 425-833
Tel : +82-31-363-4762, Fax : +82-31-363-4770