

RESOTHANE-SPZ#600 PC BLACK + RESOTHANE-HT#200(TX-F) VNB(M)

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created on : 25. August. 2017 ; Kim, daeseong

TECHNICAL INFORMATION		
Type	solvent-borne <input type="checkbox"/>	BTX-Free solvent-borne <input checked="" type="checkbox"/>
Color	BLACK	BLACK
Gloss	1.4±0.2 (60° Geometry)	2.4±0.1 (60° Geometry)
Supply viscosity	59±3 KU (stomer, 25°C)	66.1±3 KU (stomer, 25°C)
SG wet	1.02±0.03 kg/ℓ	1.08±0.03 kg/ℓ
Weight solids	40±2 %	46±2 %
Film thickness dry	20±2 μm DFT	20~25 μm DFT
Shelf life	6 months	9months
Rec. coating system	Base coat	Top coat

The above data does not represent a specification

APPLICATION TIPS		
Before using	stir well	stir well
Substrate	PC	RESOTHANE-SPZ#600 PC BLACK
Pre treatment	Cleaning with IPA	-
Application method	Air assisted spraying	Air assisted spraying
Thinner	A/T#1000 thinner	A/T#570(TX-F) thinner
Hardener	POLY HARD BA-40	Poly Hard TX-F
Mixing ratio	100/20/30~40 w/w(subject/hardener/thinner)	100/16/50~70w/w(subject/hardener/thinner)
Application viscosity	13 ~ 15 sec (F/cup#4, 20°C)	13 ~ 15 sec (F/cup#4, 20°C)
Pot life	4 hrs	4 hrs
Flash off	5~10 min × RT (Wet on wet)	5~10 min × RT
Curing schedule	: Over 30min × 75±5°C Object temperature	
Disposal	: Do not allow into drains or watercourse	

This data sheet represents the actual status of the development and substitutes all previous.

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