



Akzonobel Industrial Coatings Korea

MATERIAL SAFETY DATA SHEET

POLY HARD MR

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Version: R0004.0001

1. IDENTIFICATION

A. Product name

- POLY HARD MR [KF900000088]

B. Recommended use and restriction on use

- General use : Hardener
- Restriction on use : Do not use for other purposes

C. Manufacturer / Supplier / Distributor information

o Manufacturer information

- Company name : Akzonobel Industrial Coatings Korea Ltd.
- Address : 60, Bonsan 1-ro 56beon-gil, Jinyeong-eup, Gimhae-si, Gyeongsangnam-do, Korea
- Dept. :
- Telephone number :
- Emergency telephone number : (82) 55-720-0200
- Fax number :
- E-mail address :

o Supplier/Distributor information

- Company name : Akzonobel Industrial Coatings Korea Ltd.
- Address : 11, Byeolmang-ro 459beon-gil, Danwon-gu, Ansan-si, Gyeonggi-do, Korea
- Dept. :
- Telephone number :
- Emergency telephone number : (82) 31-490-4200
- Fax number :
- E-mail address :

2. HAZARD IDENTIFICATION

A. GHS Classification

- Acute toxicity (inhalation: vapor) : Category4
- Carcinogenicity : Category2
- Serious eye damage/irritation : Category2
- Flammable liquids : Category3
- Skin corrosion/irritation : Category2
- Aspiration hazard : Category1

B. GHS label elements

- o Hazard symbols



All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Akzo Nobel however makes no warranty as to the accuracy of and/or sufficiency of such information.



- **Signal words**
 - Danger
- **Hazard statements**
 - H226 Flammable liquid and vapour
 - H304 May be fatal if swallowed and enters airways
 - H315 Causes skin irritation
 - H319 Causes serious eye irritation
 - H332 Harmful if inhaled
 - H351 Suspected of causing cancer
- **Precautionary statements**
 - 1) Prevention**
 - P201 Obtain special instructions before use.
 - P202 Do not handle until all safety precautions have been read and understood.
 - P210 Keep away from heat/sparks/open flames/hot surfaces. ? No smoking.
 - P233 Keep container tightly closed.
 - P240 Ground/bond container and receiving equipment.
 - P241 Use explosion-proof electrical/ventilating/lighting/equipment.
 - P242 Use only non-sparking tools. Flammable liquids (chapter 2.6) 1, 2, 3
 - P243 Take precautionary measures against static discharge.
 - P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
 - P264 Wash hands thoroughly after handling.
 - P271 Use only outdoors or in a well-ventilated area.
 - P280 Wear protective gloves/protective clothing/eye protection/face protection.
 - P281 Use personal protective equipment as required.
 - 2) Response**
 - P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
 - P302+P352 IF ON SKIN: Wash with plenty of soap and water.
 - P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
 - P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 - P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 - P308+P313 If exposed or concerned: Get medical advice/attention.
 - P312 Call a POISON CENTER or doctor/physician if you feel unwell.
 - P321 Specific treatment
 - P331 Do NOT induce vomiting.
 - P332+P313 If skin irritation occurs: Get medical advice/attention.
 - P337+P313 If eye irritation persists: Get medical advice/attention.
 - P362 Take off contaminated clothing and wash before reuse.
 - P370+P378 In case of fire: Use Suitable extinguishing media for extinction(Refer Section MSDS 5).
 - 3) Storage**
 - P403+P235 Store in a well-ventilated place. Keep cool.
 - P405 Store locked up.
 - 4) Disposal**
 - P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification : (NFPA Classification)

- **NFPA grade (0 ~ 4 level)**
 - Health : 2, Flammability : 3, Reactivity : 0



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3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
Xylene	Dimethylbenzene	1330-20-7	70 ~ 80
Ethylbenzene	Benzene, ethyl-	100-41-4	10 ~ 20
2,5-Furandione reaction products with polypropylene, chlorinated	-	68609-36-9	1 ~ 10
4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane	-	25068-38-6	0 ~ 1
Toluene	Methylbenzene	108-88-3	0 ~ 1
additive	-	-	0 ~ 1

4. FIRST AID MEASURES**A. Eye contact**

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms (flare, irritate) occur.
- Remove contact lenses if worn.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Laundering enough contaminated clothing before reuse.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms (flare, irritate) occur.
- Wash thoroughly after handling.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.
- Get medical attention immediately.
- If breathing is stopped or irregular, give artificial respiration and supply oxygen.

D. Ingestion contact

- About whether I should induce vomiting Take the advice of a doctor.
- Rinse your mouth with water immediately.
- Get medical attention immediately.
- If swallowed, large amounts of water to drink and do not induce vomiting.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.
- If exposed or concerned, get medical attention/advice.

5. FIREFIGHTING MEASURES**A. Suitable (Unsuitable) extinguishing media**

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray
- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available



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C. Special protective actions for firefighters

- Cool containers with water until well after fire is out.
- Keep unauthorized personnel out.
- Do not access if the tank on fire.
- Wear appropriate protective equipment.
- Keep containers cool with water spray.
- Vapor or gas is burned at distant ignition sources can be spread quickly.
- The extremely low flash point made by fire-fighters may be less effective at digesting weeks.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Must work against the wind, let the upwind people to evacuate.
- Do not touch spilled material. Stop leak if you can do it without risk.
- Move container to safe area from the leak area.
- Handling the damaged containers or spilled material after wearing protective equipment.
- Do not direct water at spill or source of leak.
- Avoid skin contact and inhalation.
- Cleanup and disposal under expert supervision is advised.
- Keep unauthorized people away, isolate hazard area and deny entry.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notification to central government, local government. When emissions at least of the standard amount
- Dispose of waste in accordance with local regulation.
- Appropriate container for disposal of spilled material collected.
- Small leak: sand or other non-combustible material, please let use absorption.
- Wipe off the solvent.
- Dike for later disposal.
- Do not use plastic containers.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Avoid direct physical contact.
- Get the manual before use.
- Refer to Engineering controls and personal protective equipment.
- Do not handle until all safety precautions have been read and understood.
- Do not inhale the steam prolonged or repeated.
- Avoid contact with heat, sparks, flame or other ignition sources.
- Contaminated work clothing should not be allowed out of the workplace.

B. Conditions for safe storage, including any incompatibilities

- Check regularly for leaks.
- Do not apply any physical shock to container.
- Please pay attention to incompatibilities materials and conditions to avoid.
- No open fire.
- By specifying a storage area for carcinogenic substances.



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- Collected them in sealed containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

- **ACGIH TLV**
 - [Xylene] : TWA 100 ppm (434 mg/m³), STEL, 150 ppm (651 mg/m³)
 - [Ethylbenzene] : TWA, 20 ppm (87 mg/m³)
 - [Toluene] : TWA 20 ppm (75 mg/m³)

B. Engineering controls

- A system of local and/or general exhaust is recommended to keep employee exposures above the Exposure Limits. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. The use of local exhaust ventilation is recommended to control emissions near the source.

C. Personal protective equipment

- **Respiratory protection**
 - Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.
 - Respiratory protection is ranked in order from minimum to maximum.
 - Consider warning properties before use.
 - Any chemical cartridge respirator with organic vapor cartridge(s).
 - Any chemical cartridge respirator with a full facepiece and organic vapor cartridge(s).
 - Any air-purifying respirator with a full facepiece and an organic vapor canister.
 - For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.
- **Eye protection**
 - Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
 - Provide an emergency eye wash station and quick drench shower in the immediate work area.
- **Hand protection**
 - Wear appropriate chemical resistant glove.
- **Skin protection**
 - Wear appropriate chemical resistant protective clothing.
- **Others**
 - Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Liquid(Viscous liquid)
- Color	clear
B. Odor	Not available
C. Odor threshold	Not available
D. pH	Not available
E. Melting point/Freezing point	Not available
F. Initial Boiling Point/Boiling Ranges	23 °C
G. Flash point	23 °C ~ 70 °C
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	Not available
K. Vapour pressure	Not available
L. Solubility	Not available
M. Vapour density	Not available
N. Specific gravity(Relative density)	0.97~0.89



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O. Partition coefficient of n-octanol/water	Not available
P. Autoignition temperature	Not available
Q. Decomposition temperature	Not available
R. Viscosity	Not available
S. Molecular weight	Not available

10. STABILITY AND REACTIVITY

A. Chemical Stability and Reactivity

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Cylinders exposed to fire may vent and release flammable gas.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces
- Avoid contact with heat, sparks, flame or other ignition sources.

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

- **(Respiratory tracts)**
 - May be fatal if swallowed and enters airways
- **(Oral)**
 - Not available
- **(Eye:Skin)**
 - Causes serious eye irritation
 - Causes skin irritation

B. Delayed and immediate effects and also chronic effects from short and long term exposure

- **Acute toxicity**
 - * **Oral**
 - [Xylene] : LD50=3550 mg/kg rat
 - [Ethylbenzene] : LD50 = 3500 mg/kg Rat
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : LD50 > 1000 mg/kg Rat
 - [Toluene] : rat LD50=2600 mg/kg
 - * **Dermal**
 - [Xylene] : LD50 4350 mg/kg Rabbit
 - [Ethylbenzene] : LD50 = 15400 mg/kg Rabbit
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : LD50 > 20000 mg/kg Rabbit
 - [Toluene] : rabbit LD50=12,000 mg/kg
 - * **Inhalation**
 - [Xylene] : Steam LC50 6700 ppm 4 hr Rat (Equivalents : 29.09 mg/L)
 - [Ethylbenzene] : Steam LC50 = 9.6 mg/L/4 hr Rat
 - [Toluene] : rat LC50=28.1 mg/L/4hr
- **Skin corrosion/irritation**
 - Causes skin irritation



- **Serious eye damage/irritation**
 - Causes serious eye irritation
- **Respiratory sensitization**
 - Not available
- **Skin sensitization**
 - Not available
- **Carcinogenicity**
 - * **IARC**
 - [Xylene] : Group 3
 - [Ethylbenzene] : Group 2B
 - [Toluene] : Group 3
 - * **OSHA**
 - Not available
 - * **ACGIH**
 - [Xylene] : A4
 - [Ethylbenzene] : A3
 - [Toluene] : A4
 - * **NTP**
 - Not available
 - * **EU CLP**
 - Not available
- **Germ cell mutagenicity**
 - Not available
- **Reproductive toxicity**
 - Not available
- **STOT-single exposure**
 - Not available
- **STOT-repeated exposure**
 - Not available
- **Aspiration hazard**
 - May be fatal if swallowed and enters airways

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

- **Fish**
 - [Ethylbenzene] : LC50 = 9.09 mg/ℓ 96 hr
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : LC50 = 1.41 mg/ℓ 96 hr *Oryzias latipes*
 - [Toluene] : LC50 24 mg/ℓ 96 hr *Oncorhynchus mykiss*
- **Crustaceans**
 - [Ethylbenzene] : LC50 = 0.4 mg/ℓ 96 hr
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : EC50 = 1.7 mg/ℓ 48 hr
 - [Toluene] : EC50 11.5 mg/ℓ 48 hr *Daphnia magna*
- **Algae**
 - Not available

B. Persistence and degradability

- **Persistence**
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : log Kow = 2.821 (Estimates)
 - [Toluene] : log Kow 2.73
- **Degradability**
 - Not available

C. Bioaccumulative potential



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- **Bioaccumulative potential**
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : BCF = 0.56 ~ 0.67 (Exposure concentrations: 10ug/l, 5.6<= BCF<=6.8(Exposure concentrations: 1ug/l))
- **Biodegradation**
 - [Xylene] : 39 (%)
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : Biodegradability = 0 (%) 28 day
 - [Toluene] : 86 (%) 20 day

D. Mobility in soil

- [Xylene] : log Kow = 3.12 (measured) (ortho), 3.2 (measured) (meta), 3.15 (measurements) (p) (5)
- [Ethylbenzene] : log Kow = 3.15 (11)

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Since more than two kinds of designaed waste is mixed, it is difficult to treat seperatly, then can be reduction or stabilization by incineration or similar process.
- If water separation is possible, pre-process with Water separation process.
- Dispose by incineration.
- High temperature incinerate
- After taking off organic solvents that are supposed to be recycled, incinerate the rest of them at a high degree.

B. Special precautions for disposal

- The user of this product must disposal by oneself or entrust to waste disposer or person who other's waste recycle and dispose, person who establish and operate waste disposal facilities.
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN number

- 1263

B. Proper shipping name

- Paint related material.

C. Hazard class

- 3

D. Packing group

- III

E. Marine pollutant

- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.
- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE : F-E (Non-water-reactive flammable liquids)
- EmS SPILLAGE SCHEDULE : S-E (Flammable liquids, floating on water)

15. REGULATORY INFORMATION



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A. National and/or international regulatory information

- **POPs Management Law**
 - Not applicable
- **Information of EU Classification**
 - * **Classification**
 - [Xylene] : R10 Xn; R20/21 Xi; R38
 - [Ethylbenzene] : F; R11Xn; R20
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : Xi; R36/38 R43 N; R51-53
 - [Toluene] : F; R11 Repr.Cat.3; R63 Xn; R48/20-65 Xi; R38 R67
 - * **Risk Phrases**
 - [Xylene] : R10, R20/21, R38
 - [Ethylbenzene] : R11, R20
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : R36/38, R43, R51/53
 - [Toluene] : R11, R38, R48/20, R63, R65, R67
 - * **Safety Phrase**
 - [Xylene] : S2, S25
 - [Ethylbenzene] : S2, S16, S24/25, S29
 - [4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane] : S2, S28, S37/39, S61
 - [Toluene] : S2, S36/37, S46, S62
- **U.S. Federal regulations**
 - * **OSHA PROCESS SAFETY (29CFR1910.119)**
 - Not applicable
 - * **CERCLA Section 103 (40CFR302.4)**
 - [Xylene] : 45.3599 kg 100 lb
 - [Ethylbenzene] : 453.599 kg 1000 lb
 - [Toluene] : 453.599 kg 1000 lb
 - * **EPCRA Section 302 (40CFR355.30)**
 - Not applicable
 - * **EPCRA Section 304 (40CFR355.40)**
 - Not applicable
 - * **EPCRA Section 313 (40CFR372.65)**
 - [Xylene] : Applicable
 - [Ethylbenzene] : Applicable
 - [Toluene] : Applicable
- **Rotterdam Convention listed ingredients**
 - Not applicable
- **Stockholm Convention listed ingredients**
 - Not applicable
- **Montreal Protocol listed ingredients**
 - Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.
- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2015-02-11

C. Revision number and Last date revised

- 7 times, 2016-01-26



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D. Other

- This MSDS is prepared according to the Globally Harmonized System (GHS).



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