

Technical Data Sheet

AkzoNobel

RESOTHANE-HT#200(TX-F) WK(YD)

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TECHNICAL INFORMATION	
Color	: Black
Gloss	: 2.3 ± 0.1 (60° Geometry)
Supply viscosity	: 57.6 ± 3 KU (stomer , 20℃)
SG wet	: 0.99 ± 0.03 kg/ℓ
Weight solids	: 36.4 ± 2%
Film thickness dry	: 20~25 μm DFT
Rec. coating system	: One coat
Shelf life	: 6 months

The above data does not represent a specification

APPLICATION TIPS	
Before using	: stir well
Substrate	: ABS, PC+ABS
Pre treatment	: Cleaning with IPA
Application method	: Air assisted spraying
Thinner	: A/T#570(TX-F) thinner
Hardener	: POLY HARD TX-F
Mixing ratio	: 100 / 16 / 40 ~ 60
Application viscosity	: 13 ~ 15 sec (F/cup#4, 20℃)
Pot life	: 4 hrs
Flash off	: 5~10 min × RT
Curing schedule	: Over 30min × 75±5℃ Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

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