

Technical Data Sheet

RESOTHANE-SPZ#600(TX-F) FHV(PC/ABS) + TAN TAN CLEAR 2G(AUTO_J)

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created on : 14.Sep.2015 ; Park, Byeong Sik

TECHNICAL INFORMATION		
Color	Black	Clear
Gloss	90 ± 4.0 (60° Geometry)	93 ± 3.0 (60° Geometry)
Supply viscosity	50 ± 3 KU (stomer , 20°C)	50 ± 3 KU (stomer , 20°C)
SG wet	0.96 ± 0.03 kg/ℓ	0.97 ± 0.03 kg/ℓ
Weight solids	36.5 ± 2%	41.5 ± 2%
Film thickness dry	17±2 μm DFT	30±3 μm DFT
Rec. coating system	One coat	One coat
Shelf life	6 months	6 months

The above data does not represent a specification

APPLICATION TIPS		
Before using	stir well	stir well
Substrate	PC+ABS	Base coat
Pre treatment	Cleaning with IPA	-
Application method	Air assisted spraying	Air assisted spraying
Thinner	A/T#670 thinner	A/T#770 thinner
Hardener	Poly Hard NC-37	Poly Hard NC-37
Mixing ratio	100 / 10 / 40 ~ 60	100 / 40 / 20 ~ 50
Application viscosity	13 ~ 15 sec (F/cup#4, 20°C)	13 ~ 16 sec (F/cup#4, 20°C)
Pot life	4 hrs	2 hrs
Flash off	10 min × RT (Wet on wet)	10 min × RT
Curing schedule	: Over 30min × 85±5°C Object temperature	
Disposal	: Do not allow into drains or watercourse	

This data sheet represents the actual status of the development and substitutes all previous.

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AkzoNobel Industrial Coatings Korea.,Ltd. 11, Byeolmang-ro 459beon-gil, Danwon-gu, Ansan-si, Kyunggi-do, Korea. 425-833

Tel : +82-31-363-4762, Fax : +82-31-363-4770

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