


Technical Data Sheet

AkzoNobel

A/T#3300 #23 PRIMER (BL)

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TECHNICAL INFORMATION	
Type	: solvent-borne 
Color	: BLACK
Gloss	: 1.9±0.1 (60° Geometry)
Supply viscosity	: 64±3 KU (stomer , 25℃)
SG wet	: 0.977±0.03 kg/ℓ
Weight solids	: 37±2 %
Film thickness dry	: 10~15 μm DFT
Shelf life	: 12 months
Rec. coating system	: -

The above data does not represent a specification

APPLICATION TIPS	
Before using	: stir well
Substrate	: ABS, PC/ABS
Pre treatment	: Cleaning with IPA
Application method	: Air assisted spraying
Thinner	: A/T#570-2 thinner
Hardener	: Poly Hard PM
Mixing ratio	: 100/20/65 ~ 75 w/w (subject/hardener/thinner)
Application viscosity	: 12~14 sec (F/cup#4, 20℃)
Pot life	: 4hrs
Flash off	: 5~10 mins × RT
Curing schedule	: Wet on wet or 10mins× 85±5℃ Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

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