

PP-303 CHARCOAL BLACK (T-CAR)

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TECHNICAL INFORMATION	
Color	: Black
Gloss	: 2.2 ± 0.2 (60° Geometry)
Supply viscosity	: 58.4 ± 2 KU (stomer , 20℃)
SG wet	: 0.953 ± 0.01 kg/ℓ
Weight solids	: 32 ± 2 %
Film thickness dry	: 20 ± 2 μ m DFT
Rec. coating system	: One coat
Shelf life	: 6 months

The above data does not represent a specification

APPLICATION TIPS	
Before using	: stir well
Substrate	: PPF
Pre treatment	: Cleaning with IPA
Application method	: Air assisted spraying
Thinner	: HIPS-10-SH thinner
Hardner	: -
Mixing ratio	: 100 / 60~80 w/w (subject/thinner)
Application viscosity	: 14 ± 1 sec (F/cup#4, 20℃)
Pot life	: 6 hrs
Flash off	: 10 mins × RT
Curing schedule	: Over 20mins× 70±5℃ Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

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