

This data sheet represents the actual status of the development and substitutes all previous.

| TECHNICAL INFORMATION | |
|-----------------------|--|
| Name | RESOTHANE-HT#300(TX-F) WK(G3) |
| Type | BTX-Free Solvent-borne <input checked="" type="checkbox"/> |
| Color | Black |
| Gloss | 3.0 ± 0.1 (60° Geometry) |
| Supply viscosity | 57 ± 3 KU (stomer, 25°C) |
| SG wet | 1.00 ± 0.03 kg/ℓ |
| Weight solids | 37.6 ± 2 % |
| Film thickness dry | 23 ± 3 μm DFT |
| Rec. coating system | One coat |
| Shelf life | 12 months |

The above data does not represent a specification

| APPLICATION TIPS | |
|-----------------------|--|
| Before using | stir well |
| Substrate | ABS, PC+ABS |
| Pre treatment | Cleaning with IPA |
| Application method | Air assisted spraying |
| Thinner | A/T#570(TX-F) THINNER |
| Hardener | POLY HARD TX-F |
| Mixing ratio | 100 / 25 / 40~50 w/w (Paint / Hardner / Thinner) |
| Application viscosity | 13 ~ 15 sec (F/Cup#4, 20°C) |
| Pot life | 4 hrs |
| Flash off | 5 ~ 10 mins × RT |
| Curing schedule | Over 30 mins × 85±5°C Object temperature |
| Disposal | Do not allow into drains or watercourse |

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