

This data sheet represents the actual status of the development and substitutes all previous.

TECHNICAL INFORMATION	
Name	RESOTHANE-HT#300(TX-F) WK(ON)
Type	BTX-Free Solvent-borne <input checked="" type="checkbox"/>
Color	Black
Gloss	2.1 ± 0.1 (60° Geometry)
Supply viscosity	57.5 ± 3 KU (stomer, 25°C)
SG wet	1.00 ± 0.03 kg/ℓ
Weight solids	38 ± 2 %
Film thickness dry	23 ± 3 μm DFT
Rec. coating system	One coat
Shelf life	12 months

The above data does not represent a specification

APPLICATION TIPS	
Before using	stir well
Substrate	ABS, PC+ABS
Pre treatment	Cleaning with IPA
Application method	Air assisted spraying
Thinner	A/T#570(TX-F) THINNER
Hardener	POLY HARD TX-F
Mixing ratio	100 / 25 / 40~50 w/w (Paint / Hardner / Thinner)
Application viscosity	13 ~ 15 sec (F/Cup#4, 20°C)
Pot life	4 hrs
Flash off	5 ~ 10 mins × RT
Curing schedule	Over 30 mins × 85±5°C Object temperature
Disposal	Do not allow into drains or watercourse

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