

# Technical Data Sheet

## A/T#3300#23 PRIMER BLACK + SENOSOFT SF-10(G) JET BLACK

Page 1/1

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TECHNICAL INFORMATION		
Name	A/T#3300#23 PRIMER BLACK	SENOSOFT SF-10(G) JET BLACK
Color	BLACK	BLACK
Gloss	5.7 ± 0.2 (60° Geometry)	0.9 ± 0.1 (60° Geometry)
Supply viscosity	88.0 ± 2.0 KU (stomer, 20°C)	66 ± 3 KU (stomer, 20°C)
SG wet	1.00 ± 0.05 kg/l	1.06 ± 0.03 kg/l
Weight solids	48.0 ± 2.0 %	51 ± 2 %
Film thickness dry	15 ~ 20 μm DFT	45 ~ 55 μm DFT
Rec. coating system	One coat	Two coat
Shelf life	6 months	6 months

The above data does not represent a specification

APPLICATION TIPS		
Before using	stir well	
Substrate	ABS, PCABS	A/T#3300#23 PRIMER BLACK
Pre treatment	Cleaning with IPA	
Application method	Air assisted spraying	
Thinner	A/T#570-2 Thinner	SF#300 Thinner
Hardener	Poly Hard PM	Poly Hard Nc-37
Mixing ratio	100 / 20 / 80~90	100 / 25 / 25~35
Application viscosity	14.0 ± 1.0 sec (F/cup#4, 20°C)	16.5 ± 1.5 sec (F/cup#4, 20°C)
Pot life	4 hrs	4 hrs
Flash off	Wet On Wet	10 min × RT
Curing schedule	: Over 30min × 85±5°C Object temperature	
Disposal	: Do not allow into drains or watercourse	

This data sheet represents the actual status of the development and substitutes all previous.

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