

TX-F #23 PRIMER BLACK + RESOTHANE-HT#300(TX-F) GYT

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TECHNICAL INFORMATION		
Name	TX-F #23 PRIMER BLACK	RESOTHANE-HT#300(TX-F) GYT
Type	BTX-Free solvent-borne <input checked="" type="checkbox"/>	BTX-Free solvent-borne <input checked="" type="checkbox"/>
Color	BLACK	GRAY
Gloss	4.4 ± 0.2 (60° Geometry)	2.0 ± 0.1 (60° Geometry)
Supply viscosity	61.1 ± 3.0 KU (stomer, 25°C)	89 ± 3 KU (stomer, 25°C)
SG wet	0.989±0.03 kg/l	1.14 ± 0.03 kg/l
Weight solids	34.4 ± 2.0 %	51.2 ± 2.0 %
Film thickness dry	10 ~ 15 µm DFT	20~25 µm DFT
Rec. coating system	Base Coat	Top Coat
Shelf life	12 months	9 months

The above data does not represent a specification

APPLICATION TIPS		
Before using	stir well	
Substrate	ABS, PC+ABS	TX-F #23 PRIMER BLACK
Pre treatment	Cleaning with IPA	
Application method	Air assisted spraying	
Thinner	A/T#570(TX-F) THINNER	A/T#570(TX-F) THINNER
Hardener	POLY HARD TX-F	POLY HARD TX-F
Mixing ratio	100 / 16 / 60~80 w/w (Paint+Hardner+Thinner)	100 / 25 / 55~75 w/w (Paint+Hardner+Thinner)
Application viscosity	14~15 sec (F/cup#4, 20°C)	13~15 sec (F/cup#4, 20°C)
Pot life	4 hrs	4 hrs
Flash off	5~10 mins × RT	5~10 mins × RT
Curing schedule	Wet On Wet	Over 30mins × 85 ± 5°C Object temperature
Disposal	Do not allow into drains or watercourse	

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