

## TX-F PP PRIMER BLACK + RESOTHANE-HT#300(TX-F) GYT

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| TECHNICAL INFORMATION |  |  |
|-----------------------|--|--|
| Name                  | TX-F PP PRIMER BLACK                                       | RESOTHANE-HT#300(TX-F) GYT                                 |
| Type                  | BTX-Free solvent-borne <input checked="" type="checkbox"/> | BTX-Free solvent-borne <input checked="" type="checkbox"/> |
| Color                 | BLACK  | GRAY   |
| Gloss                 | 1.6 ± 0.1 (60° Geometry)                                   | 2.0 ± 0.1 (60° Geometry)                                   |
| Supply viscosity      | 46.6 ± 3.0 KU (stomer, 25°C)                               | 89 ± 3 KU (stomer, 25°C)                                   |
| SG wet                | 0.912 ± 0.03 kg/l  | 1.14 ± 0.03 kg/l   |
| Weight solids         | 16.59 ± 1 %  | 51.2 ± 2.0 %   |
| Film thickness dry    | 8 ~ 12 μm DFT  | 20~25 μm DFT   |
| Rec. coating system   | Base Coat  | Top Coat   |
| Shelf life            | 6 months   | 9 months   |

The above data does not represent a specification

| APPLICATION TIPS      |  |  |
|-----------------------|--|--|
| Before using          | stir well                                  |  |
| Substrate             | PPF  | TX-F PP PRIMER BLACK                         |
| Pre treatment         | Cleaning with IPA                          |  |
| Application method    | Air assisted spraying                      |  |
| Thinner               | A/T#700 DF thinner                         | A/T#570(TX-F) THINNER                        |
| Hardener              | -  | POLY HARD TX-F                               |
| Mixing ratio          | 100/- /35~45 w/w(subject/hardener/thinner) | 100 / 25 / 55~75 w/w (Paint+Hardner+Thinner) |
| Application viscosity | 12~13 sec (F/cup#4, 20°C)                  | 13~15 sec (F/cup#4, 20°C)                    |
| Pot life              | -  | 4 hrs  |
| Flash off             | 5~10 mins × RT                             | 5~10 mins × RT                               |
| Curing schedule       | Wet On Wet                                 | Over 30mins × 85 ± 5°C Object temperature    |
| Disposal              | Do not allow into drains or watercourse    |  |

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