

Technical Data Sheet

AkzoNobel

TX-F PRIMER PP DARK GRAY(D/T)

Page 1/1

created on : 2.SEPTEMBER.2016 ; KIM, DAESEONG

TECHNICAL INFORMATION	
Type	: BTX-Free solvent-borne ✓
Color	: Dark Gray
Gloss	: 1.6±0.1 (60° Geometry)
Supply viscosity	: 46.2±3 KU (stomer , 25℃)
SG wet	: 0.92±0.03 kg/ℓ
Weight solids	: 18.3±1 %
Film thickness dry	: 10±2 μm DFT
Shelf life	: 9 months
Rec. coating system	: One coat

The above data does not represent a specification

APPLICATION TIPS	
Before using	: stir well
Substrate	: PPF
Pre treatment	: Cleaning with IPA
Application method	: Air assisted spraying
Thinner	: A/T#700 DF thinner
Hardener	: -
Mixing ratio	: 100/ - / 30~40 w/w (subject/hardener/thinner)
Application viscosity	: 12~13 sec (F/cup#4, 20℃)
Pot life	: -
Flash off	: 5~10mins × RT
Curing schedule	: Wet on wet or 10mins× 85±5℃ Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

This information is based on tests and research carried out by ANICK.Ltd and was believed to be correct at the time this product sheet was printed but is subject to revision as additional knowledge and experience are gained. Neither ANICK nor any of its subsidiary or associated companies makes any guarantee as to results or otherwise assumes any liability or obligation whatsoever in connection with this information. This product sheet shall not create or form part of any contract between ANICK or any of its subsidiary or associated companies and any other person ; nor is it licence to operate under or intended to enable or induce infringement of any existing patent or other industrial property right.

AkzoNobel Industrial Coatings Korea.,Ltd. 11, Byeolmang-ro 459beon-gil, Danwon-gu, Ansan-si,
Kyunggi-do, Korea. 425-833
Tel : +82-31-363-4762, Fax : +82-31-363-4770

AkzoNobel